



### Warranty Delivery Confirmation

Thank you for your purchase of an Accu-Steel Cover Building. This document is confirmation that you have received your building and have been provided your warranty and maintenance documentation.

You should now have a packet with the following information. You will want to read and follow the warranty registration process as well as the maintenance schedule of your new Accu-Steel Building. Please confirm that you have a packet of information containing the following items:

- Warranty Packet Cover Letter
- Accu-Steel Limited Warranty
- Maintenance Schedule
- Warranty Registration Information Document

Your Sales Order number is: \_\_\_\_\_ (Accu-Steel order number)

Please be sure to keep a record of this as it is required for warranty registration.

Thank you again for your purchase.

I have been provided a copy of the warranty and maintenance documents for an Accu-Steel building and understand that such documents are part of and incorporated into my Sales Order and other agreements, if any.

**Delivered by (Distributor/Dealer):**

Print Name: \_\_\_\_\_

Signature: \_\_\_\_\_

Date: \_\_\_\_\_

**End User/Building Owner:**

Print Name: \_\_\_\_\_

Signature: \_\_\_\_\_

Date: \_\_\_\_\_

**PLEASE SIGN THIS DOCUMENT AND RETURN TO ACCU-STEEL. (KEEP A COPY FOR YOUR RECORDS)**



Congratulations on your purchase of an Accu-Steel product. We trust with the proper maintenance and care your structure will provide you years of trouble-free service.

Enclosed you will find all of the necessary warranty and maintenance information for your Accu-Steel Building. If you should ever have any question or need more information please contact your local dealer or Accu-Steel directly.

This packet should include the following materials:

- Maintenance Schedule (5 pages)
- Warranty Registration Information to complete (1 page), must be completed and postmarked within 30 days of installation. Keep a copy for your records.
- Warranty (2 pages)
- Return envelope (postage required)

In addition to these materials, we require that you document your successful installation with photos showing various vantage points of your building. These photos enable us to verify a proper installation and validate your warranty. You can either send printed photos with the other sheets or e-mail digital photos to [sales@asicoverbuildings.com](mailto:sales@asicoverbuildings.com). Please include building owner name and Sales Order # (This will typically have a prefix of LBS or CFP in the number) in the e-mail. Your local distributor/dealer can often help with these photographs.

Thank you again for your purchase! Accu-Steel and our independent distributor/dealer representatives very much appreciate you. If we can be of service in any way, please let us know.



### Limited Warranty Registration Information

Name of Purchaser: \_\_\_\_\_

Delivery Date: \_\_\_\_\_

Sales Order #: \_\_\_\_\_

Building Size: \_\_\_\_\_

Building Description: \_\_\_\_\_

Name of Owner (if different than purchaser): \_\_\_\_\_

Address of Owner: \_\_\_\_\_

Phone Number of Owner: \_\_\_\_\_

Address of Building Location: \_\_\_\_\_

Foundation Type: \_\_\_\_\_

Foundation Installer: \_\_\_\_\_

Building Installed By: \_\_\_\_\_

End walls (if applicable) Installer: \_\_\_\_\_

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Photo Documentation of Proper Installation (email to [sales@asicoverbuildings.com](mailto:sales@asicoverbuildings.com), reference building owner or Order number:

Overall Picture of building \_\_\_\_\_

Diagonal Side 1: \_\_\_\_\_

Diagonal Side 2: \_\_\_\_\_

Inside End 1: \_\_\_\_\_

Inside End 2: \_\_\_\_\_

Middle Inside: \_\_\_\_\_

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I have read and understand the Limited Accu-Steel Warranty.

Signature: \_\_\_\_\_

Printed name: \_\_\_\_\_

Date: \_\_\_\_\_

**KEEP A COPY OF THIS DOCUMENT FOR YOUR RECORDS!**

## ACCU STEEL,™ INC. LIMITED PRODUCT WARRANTY

**1. ACCU STEEL,™ INC** provides a limited warranty of fabric cover and certain of its manufactured, structural steel building components, all subject to the terms and conditions set forth on this document (the “Warranty”). The Warranty commences upon commencement of delivery of the cover and covered building component to the applicable end-user.

**2. Materials Covered** The coverage of the Warranty is limited to the fabric cover and the hot dip galvanized structural steel building components provided by **Accu Steel™, Inc** for installation of the fabric cover. The Warranty does not apply to painted or black steel building components or to any other components, materials or items which are not hot dip galvanized.

**3. Pre-conditions to Availability of Warranty** For the obligations of Accu Steel™ under this Warranty to be effective, the Warranty Information Sheet must be completed, signed by the end-user and returned to Accu Steel™ within 30 days following delivery of the cover and covered building component. The limitations set forth in this Warranty, including without limitation, the provisions of Section 6, shall apply regardless of whether or not the end-user completes and returns the Warranty Information Sheet. If fabric cover was not installed by Accu Steel™, pictures of the building evidencing proper installation in the judgment of Accu Steel™ must accompany the information sheet. The Warranty only covers defects in workmanship or materials referred to in Section 2 above and supplied by **Accu Steel.™** The Warranty will not apply if the defect arose out of or is related to (i) faulty installation by others; (ii) abnormal use, an Act of God or weather conditions that exceeded the product specifications for wind or snow; (iii) improper foundation or engineering by others; or (iv) direct contact with corrosive or other damaging chemicals or other products.

**4. Coverage Provided by Warranty** Subject to the other terms and conditions of this Warranty, Warranty covers (A) material defects of the fabric components that materially affect product performance and (B) structural failure or other defect materially affecting product performance of the hot dip galvanized components provided by **Accu Steel™**.

**5. Extent of Warranty Protection.** Subject to the other terms and conditions of this Warranty, **Accu Steel™** will repair or replace, at its sole option, any covered building component to the extent the product defect exists with respect to workmanship or materials and arises during normal and proper use and maintenance (per attached maintenance schedule) of the product. The Warranty is limited to repair and replacement of the materials pursuant to timely claims in accordance with Section 9. The costs of repair or replacement under the Warranty shall be allocated between the applicable end-user and **Accu Steel™** in accord with the chart below. The end-user's portion of the cost is payable in advance to **Accu Steel.™** The cost of labor necessary to repair or replace the defective component at the site, as well as delivery charges, shall be paid by the applicable end-user. Parts or other materials repaired or replaced will be considered covered under the existing warranty.

**6. Limitation of Remedies.** **THE WARRANTY AND REMEDIES SET FORTH IN SECTION 5 ABOVE ARE EXCLUSIVE AND MADE EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES TO EITHER PURCHASER OR ANY END-USER, EXPRESS OR IMPLIED OR OTHERWISE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WHICH ARE HEREBY DISCLAIMED.** **Accu Steel™ shall have no liability for damages beyond repair or replacement of the defective product, including, without any liability for direct or consequential damages, damages associated with loss of use or profits, or indirect, punitive or special damages, even if Accu Steel™ has been put on notice that such damages could be sustained by the end-user. This disclaimer of damages shall apply even in the event that end-user's sole and exclusive remedy shall fail of its essential purpose, and shall apply regardless of the basis of the end-user's claim, be it in contract, warranty, tort, product liability or otherwise.**

**7. Responsibility for Product Advancements.** **Accu Steel™** may from time to time produce advanced components which replace components in use by the end-user. In such case, **Accu Steel™** shall make the availability of such advanced parts known to the end-user, the end-user may obtain and substitute such advanced parts at the end-user's cost. In the event the end-user unreasonably chooses not to substitute such advanced parts, such failure to update will excuse **Accu Steel™** from its warranty for failure of the subject part which fails.

**8. Dealers and Distributors .** Dealers and Distributors of Accu Steel™ are independent contractors and are not agents of **Accu Steel.™** **Accu Steel™** assumes no liability for their work and they have no authority to extend or modify the Warranty of **Accu Steel™** beyond the original purchaser of the building materials.

**9. Chart**

Warranty coverage periods:

<b>Building Component</b>	<b>Years Covered</b>
Hot Dip Galvanized Structural Steel Components	15
Endwall Steel Components	5
FABRIC TOP COVER – 13 OZ/YD <sup>2</sup>	15
Endwall Fabric 13 OZ/YD <sup>2</sup>	5
Fire Resistant Covers (Monolithic or Keder)	10
Gather Door Fabric and Steel Components	1
Small Components	1

**Schedule of Pro Rating Percentage of Repair Cost/replacement Parts Covered by Accu-Steel (Balance paid by customer)**

<b>Repair/Replacement Occuring in Year:</b>	<b>Pro Rated Warranty Coverage Amount</b>			
	<b>15 Years</b>	<b>10 Years</b>	<b>5 Years</b>	<b>1 Year</b>
1st Year	100%	100%	100%	100%
2nd Year	93%	90%	80%	
3rd Year	87%	80%	60%	
4th Year	80%	70%	40%	
5th Year	73%	60%	20%	
6th Year	67%	50%		
7th Year	60%	40%		
8th Year	53%	30%		
9th Year	47%	20%		
10th Year	40%	10%		
11th Year	33%			
12th Year	27%			
13th Year	20%			
14th Year	13%			
15th Year	7%			

**Note:** Freight and installation of replacement parts are not covered by warranty



### **Maintenance Schedule**

Failure to comply with this maintenance schedule will invalidate the warranty.

### **Building Cover and End Wall Maintenance-**

**(Perform maintenance on all items once a week for first month; once a month for first year; quarterly thereafter or after any unusually extreme weather event.)**

**Monolithic (1 piece) Covers & Lacing-** The cover of your Accu-Steel building may relax after installation. It is important to keep the cover tight in all directions at all times. Tighten the building lengthwise and then tighten over the arc of the building. Check all lacing for premature wearing on hard surfaces like pipes or foundations. Reposition ratchets if visible wearing is occurring. Pull out any excess lacing towards ratchets. De-spool the ratchets and pull excess through. Retighten ratchets. Make sure all lacing and winches have moderate tension throughout the whole building. Moderate tension in the cover should pull out as many wrinkles in the material as possible. Cover tensioning tubes should be as level as possible. Check the cover for tears and rips (See pg. 3 for further info.). Cover should be tight enough that there is no movement from the wind, and that rain or snow will not accumulate on the cover. The cover material should not be in contact or rubbing on any surface that will tear, rub, or cut it. If tightening the cover produces cover contact with foundation remove excess cover material. Radius all corner cuts in fabric. Call Accu-Steel for further details.

**Keder (Individual Bay) Covers & Lacing-** The covers of your Accu-Steel building may relax after installation. It is important to keep the cover tight over the arch of the building. Keder covers only need to be tightened over the arc of the building. Make sure all lacing and winches have moderate tension throughout the whole building. Moderate tension in the cover should pull out as many wrinkles in the material as possible. Cover tensioning tubes should be as level as possible. Check the cover for tears and rips (See pg. 3 for further info.). Cover should be tight enough that there is no whipping movement from the wind, and that rain or snow will not accumulate on the cover. The cover material should not be in contact or rubbing on any surface that will tear, rub, or cut it. If tightening covers produces excess cover material, detach finish angle and re-stretch cover. Re-attach finish angle and trim off excess material. Radius cut all corner cuts in fabric. Check keder cover flaps for tightness. If the cable in the flap is loose, re-tension the cable, and reattach. Call Accu-Steel for further details.

**End Wall Cover -** Cover Buildings with an end wall system will have a PVC pipe tensioning system. Hands tighten all lacing and/or ratchets. If excess material accumulates around outside arch, remove fasteners from arch, re-stretch the cover, and reattach. If tightening covers produces excess cover material at the bottom, detach finish angle and re-stretch cover. Re-attach finish angle and trim off excess material. Radius cut all corner cuts in fabric. Call Accu-Steel for further details.

**Please Note: Building covers installed during cooler weather tend to relax more than covers installed during warmer weather. If your cover was installed in cooler weather recheck its tightness on the first available warm day in addition to the above maintenance.**

**KEEP A COPY OF THIS SHEET IN THE BUILDING**

**[www.asicoverbuildings.com](http://www.asicoverbuildings.com)**

**1-877-338-6936**



### **Maintenance Schedule**

Failure to comply with this maintenance schedule will invalidate the warranty.

**Steel-** Seal all marks or scrapes that are down to the base metal with 3 layers of high zinc content paint. Tighten any loose cabling in the building with the turnbuckles. If there is no more take-up available on the turnbuckle, please contact Accu-Steel for instructions. Check for damage to any rafter or end wall framing (See pg. 3 for further info).

**Fasteners-** Ensure that all fasteners are tight and free of corrosion. Make sure any foundation anchors are fastened securely into the foundation.

### **Door Inspection**

1. **Fasteners-** Ensure all fasteners are tight and free of corrosion. Make sure any foundation anchors are fastened securely into the foundation.
2. **Levelness-** Check that door operates level; adjust if necessary.
3. **Lubrication-** Lubricate moving parts of the door with a high quality lubricant.
4. **Track** – Inspect door Track for corrosion and damage, if corrosion is severe, replace as necessary..

**Note: Replace bent or damaged door tubes immediately. Bent or Damaged tubes may fail in high winds and cause serious damage that is not covered by the warranty.**

### **General Concerns-**

- **Cover Material is Getting Dirty-** It is very easy to clean with water and non- abrasive soap. Do not use solvents or chemicals. Do not pressure wash at close range as damage can occur.
- **Snow on the Cover-** Some snow may accumulate on the cover. Heavy Snow accumulating on the cover could indicate that the cover needs re-tensioning. Remove heavy snow and check cover tensions immediately or damage may occur (See Cover Maintenance). Remove any ground snow that applies lateral force on the fabric or structure. Damage from snow accumulation is not covered by warranty. Refer to the Accu-Steel Warranty for further details.

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### **Maintenance Schedule**

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#### **Damage-**

**Structure and Fabric** - Report and document with pictures any damage to the cover, steel structure, components, or foundation immediately. Please call Accu-Steel for assistance and a comprehensive evaluation. Report any damage from an insurable event to your insurance company. The Accu-Steel maintenance and Warranty agreements are not a replacement for Insurance. Refer to the Accu-Steel Warranty for further details. Perform any temporary or emergency repairs as deemed necessary. Replace or repair damaged components as determined necessary.

**Fabric Repair**- Sharp objects can puncture the woven polyethylene fabric. Do not attempt to seal or repair with conventional materials. The fabric can be repaired by an Accu-Steel approved plastic welding contractor or with the self-adhesive cover material available from Accu-Steel. When using the self-adhesive cover material cut around the tear so that all corners of the tear are rounded and patch material will stick to each other in the cut out area. Clean both the inside and outside area around the tear with xylene. Cut a repair patch to cover an area of at least 4" out from all spots of the tear. Round the corners of the patch so that the corners will not want to peel off. Self-adhesive cover material should be placed on the inside and outside of the cover around the tear and pressed together so it adheres to the cover and itself. Contact Accu-Steel or your dealer for further assistance. Place pop rivets with backing washers 2" apart in the 4" leading edge or top edge of the patch to keep water and dirt from peeling the patch back. If this happens, where the outside self-adhesive material is contacting the inside self-adhesive patch the peeling will stop and the repair material will hold.

#### **Maintenance in Corrosive Environments-**

**Building Framework, Cover, and Fasteners**- Accu-Steel manufactured steel components for corrosive environments are hot-dip galvanized. Hardware components are made of galvanized steel, stainless steel, aluminum alloy, poly, or are zinc plated. It is still recommended that the building owner/operator:

- Prevent corrosive material or product from resting against the fabric or metal building components.
- While hot-dipped galvanization delays corrosion, any corrosion should be immediately cleaned off and covered with high content zinc paint.
- Seal or protect from corrosion any non-building components that are connected to, or that come in contact with, the building hardware.
- Spray any moving part with a moisture displacing lubricant (WD40 or equivalent).
- Refer to the Accu-Steel Warranty for further details.

**These simple maintenance items to your Accu-Steel Cover Building will help extend the life of your building. Please contact Accu-Steel or your local distributor/dealer with any questions you may have.**

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**Maintenance Schedule**

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**Thank you for your purchase! We trust you will have years of successful life with your building. If we can be of any assistance, please let us know.**

**5 Year Maintenance Record-**

Date of Installation: \_\_\_\_\_

<b><u>Inspection Period</u></b>	<b><u>Date of inspection</u></b>	<b><u>Issues Addressed</u></b>	<b><u>Inspection Period</u></b>	<b><u>Date of inspection</u></b>	<b><u>Issues Addressed</u></b>
Week 2			Quarter 6		
Week 3			Quarter 7		
Week 4			Quarter 8		
Month 2			Quarter 9		
Month 3			Quarter 10		
Month 4			Quarter 11		
Month 5			Quarter 12		
Month 6			Quarter 13		
Month 7			Quarter 14		
Month 8			Quarter 15		
Month 9			Quarter 16		
Month 10			Quarter 17		
Month 11			Quarter 18		
Month 12			Quarter 19		
Quarter 5			Quarter 20		

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**Maintenance Schedule**

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<u>Inspection</u> <u>Period</u>	<u>Date of</u> <u>inspection</u>	<u>Issues Addressed</u>	<u>Inspection</u> <u>Period</u>	<u>Date of</u> <u>inspection</u>	<u>Issues Addressed</u>
Quarter 21			Quarter 41		
Quarter 22			Quarter 42		
Quarter 23			Quarter 43		
Quarter 24			Quarter 44		
Quarter 25			Quarter 45		
Quarter 26			Quarter 46		
Quarter 27			Quarter 47		
Quarter 28			Quarter 48		
Quarter 29			Quarter 49		
Quarter 30			Quarter 50		
Quarter 31			Quarter 51		
Quarter 32			Quarter 52		
Quarter 33			Quarter 53		
Quarter 34			Quarter 54		
Quarter 35			Quarter 55		
Quarter 36			Quarter 56		
Quarter 37			Quarter 57		
Quarter 38			Quarter 58		
Quarter 39			Quarter 59		
Quarter 40			Quarter 60		

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